

S3D 3.0.2-generated file	RepetierHost 1.6.1-generated file
<pre> (header removed) G90 M82 M106 S0 M140 S40 M190 S40 M104 S240 T0 M109 S240 T0 G28 ; home all axes G92 E0 G1 E-2.0000 F1500 G1 Z0.500 F4500 ; layer 1, Z = 0.2 T0 ; tool H0.200 W0.400 ; skirt G1 X2.696 Y-6.482 F9000 G1 Z0.200 F4500 G1 E0.0000 F450 G92 E0 </pre>	<pre> ;Generated with Cura_SteamEngine 15.01 ; Default start code G28 ; Home extruder G1 Z200 F12000 M107 ; Turn off fan G90 ; Absolute positioning M82 ; Extruder in absolute mode M190 S40 ; Activate all used extruder M104 T0 S240 G92 E0 ; Reset extruder position ; Wait for all used extruders to reach temperature M109 T0 S240 ;Layer count: 50 ;LAYER:0 M107 G0 F11400 X0.508 Y-15.959 Z0.200 ;TYPE:SKIRT G1 F1140 X0.508 Y-43.759 E1.56016 G1 X28.308 Y-43.759 E3.12031 G1 X28.308 Y-15.959 E4.68047 </pre>