



How to Create a Custom Printer Profile

- Open the Configuration Assistant. Go to Help > Configuration Assistant
- Scroll to the bottom of the list; select Other
- Enter your 3D printer information in the pop-up dialog box (see image below)
- When finished, click Next; a new **Process1** will be added to your workflow
- TIP: Your new process will automatically be loaded the next time you open the software, but you may wish to save your custom profile. See Saving instructions, below.

Configuration Assistant

3D Printer Information

Please fill in the fields below based on your 3D printer specifications.

Machine type: Cartesian robot (rectangular build volume)

Firmware: RepRap (Marlin/Repetier/Sprinter)

X-Axis: 100.0 mm
Y-Axis: 100.0 mm
Z-Axis: 100.0 mm

Nozzle diameter: 0.40 mm

Filament diameter: 1.75 mm

Number of extruders: 1

This printer has a heated bed

Buttons: Cancel, < Back, Next >

Processes (double-click to edit)

Name	Type
Process1	FFF

Buttons: Add, Delete, Edit Process Settings, Prepare to Print!

How to Export and Save a Custom Printer Profile

- Find **Process1** that was added to your FFF Process window (shown above)
- Select the process (double-click on it or click Edit Process Setting) to open the FFF Settings window
- In the FFF Settings window, click Export (upper right corner of window – highlighted in yellow below)
- When exporting, we suggest renaming your unique .fff profile

Select Profile: -- Select Printer Profile --

Buttons: Import, Remove, Export

Auto-Configure for Material: PLA, ABS, PVA, Nylon

Auto-Configure for Print Quality: Fast, Medium, High

- Save your new FFF file to a desired location on your computer